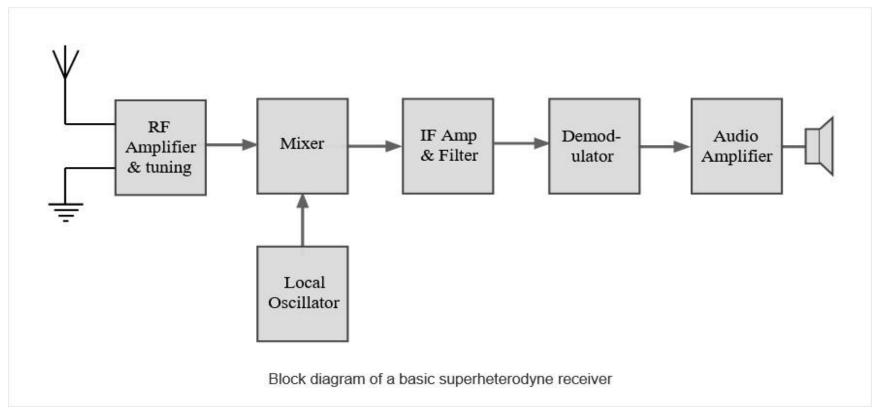
Evolution of the Superheterodyne Circuit and Related Vacuum Tubes

The decisive years 1930 to 1935
MAARC June 20, 2025
Paul Hart

Basic Superheterodyne Architecture



From a current exhibit on a technical website. This much had been established early in the research and patent process. The challenge was in making it practical.

Some Historical Background

- Lucien Levy was determined the inventor of the basic superheterodyne, Armstrong's patent voided
- RCA was created by US Government in 1920 and 4 US companies. AT&T, Westinghouse, GE and United Fruit
- AT&T had previously bought Levy's patent application it transferred to RCA
- Armstrong and RCA worked together for many years;
 Armstrong had a number of patents related to the superhet RCA bought them
- RCA refused to license superheterodyne patents, first commercial superheterodyne marketed by RCA in 1924
- US Government forced RCA (and its owners) to license patents to other manufacturers in 1930

RCA AR-812

- World's first commercial superheterodyne receiver
- Used 6 UV199 triodes
- 45 kHz IF frequency
- Construction intended to prevent service/analysis
- Alan Douglas circuit published in 1996
- RCA also continued to offer more traditional radios



Activities before 1930

- The technical communities knew about the superheterodyne
- Many designs were developed for superhets, which could be sold, but only for construction by individuals
- Commercial production was prohibited, RCA had the superheterodyne market to itself. AC sets introduced in 1927
- By the end of the 20's, the complaints were such that the government sued RCA and its owners for antitrust violation and forced licensing of the superheterodyne patents. Licensing began in 1930.

Many Articles and Studies Appeared in the Literature

This from Radio News, September 1930

Improving "Super" Hopkins

This second article describing the Hopkins Band Rejector System and its application outlines the advantages which may be obtained in superheterodyne performance when the Band Rejector principle is incorporated in the design and construction of intermediate frequency amplifiers. Future articles will describe further uses

1200 1000 1000 1000 1000 1000

IVCH has been said and written of the excellence of the superheterodyne as a broadcast receiver. These receivers have, for the past few years, and in particular those of the "custom-built" variety, been characterized by the unusual degree of selectivity which they afforded as compared to the usual t.f. receivers. Large numbers of supers have been sold which embodied moderately low-frequency amplifiers, in which excellence of it. amplifier design, "broadcast frequency" circuits, contributed to the desired end in the average "custom-built" super, the overall rejectivity to undesired frequencies has been accomplished by means of a rather long succession of tuned circuits in the if. amplifier.

It will be readily seen that, aside from such assistance as is afforded by preceding broadcast-frequency circuits, the burden falls completely upon the i.f. amplifier, and that, generally, the overall performance of the complete super is a counterpart, of that of its i.f. amplifier. For this reason, and because of the public acceptance of the super as an excellent receiver, ocutional investigation takes place into ways and means for the improvement of the characteristics of the l.f. amplifier.

The advent of the "double-tuned" or "hand-pass" circuits, and their general use in t.f. receivers, immediately suggests, and naturally so, their incorporation into the if, amplifier. Such amplifiers have seen widespread use, although it would appear that they were generally of the "insufficiently coupled" type, producing only to a limited degree the benefits expected

from a true band-pass amplifier, the total number of tuned circuits in the entire receiver, producing selectivity of a rather high degree, if selectivity be defined only as station separated pathlety, without regard for the high-frequency sidebands. Equally good rejectivity is secured by the use of an equal number of cascaded circuits, each containing an amplifier tube, and the latter naturally supplies considerably greater amplification. The latter naturally supplies considerably greater amplification, the latter naturally supplies considerably greater amplification. The latter naturally supplies considerably greater amplification, the latter naturally supplies considerably greater amplification. The latter naturally supplies considerably greater amplification of excellence of the individual circuit design and great difficulty is experienced in attempts to avoid such damaging attensuition.

All study of amplifier design would appear to be directed toward the possibility of maintaining sufficiently high rejectivity to insure reception of programs on channels only 10 kilocycles removed from the most powerful local transmitters, and at the same time, without radically impairing the fidelity with respect to the higher audio frespect to the higher audio

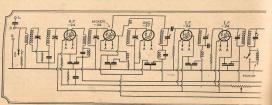
*High Frequency Laboratories

quencies, at least those below 5000 cycles. To do this, whether at broadcast frequencies, or in the intermediate amplifier, involves an overall resonance characteristic having almost vertical slope, with as close to a flat top as the designer can produce. This has been referred to facetously as a "chimney" to the industry, except and quite probably is as yet unknown to the industry, except and quite probably is as yet unknown to the industry, except and quite probably is as yet unknown to the industry, except and quite probably is an expectation to the industry, except and the considerable of the requirement as stated above. The other confected for investigation recently a new circuit combination of securing a close approach to this much wanted characteristic in r.f. amplifiers. This new arrangement is known as the "Hopkins Band Rejector System." The fundamental elements of such a system, together with some simple curves showing its possibilities, were outlined in Radbo News for August. Its value as an intermediate amplifier will be immediately recognized upon further study. It would appear that the voltage and the production of the production of the control of the production of the control of the cont

with a district section separation, and at extremely high ratios of field strength, with respect to normal. After lengthy laboratory study of the effects of the numerous design factors involved, the Hopkins system has been chosen for use in the i.f. amplifier of a super, as pictured in these columns. In combina-

in these columns. In combination with properly chosen units the system results in such admirable overall performance that some of the design factors entering into the complete receiver are presented, in order to more clearly portray its possibilities. It is well known to the readers of Radio News that the

An idea of the sensitivity of the receiver for distance reception over local reception may be obtained from the two sensitivity



Band Rejector System By E. K. Oxner*

second oscillator beat tuning position found in early supers cannot now be tolerated, and that it has been in the past removed by means of sufficient r.f. tuning preceding the miser tube. No great selectivity demand was placed on such circuits, as they had only to suppress energy at a frequency removed from the desired channel by twice the intermediate fremanely the tuning of the 1.f amplifier to a frequency approximating 475 kc., which, with a broadcast spectrum 950 kc. in total width, successfully pre-

ing 4.7 K.C. WINCO With a features of be broadcast spectrum 5.9 k.c. in the broadcast spectrum 5.0 k.c. in the broadcast

With the increase in the number of high-power broadcasters, With the increase in the number of high-power broadcasters, populated residential sections, carrier modulation or "cross-talk" has become serious. Such interference is being combated in t.r.f. sets by the general adoption of pre-selectors, in most cases coupled below the critical coupling value. At the same time, the spectrum around 475 kc. is becoming more fully occupied with commercial services, and the power outputs of such transmitters are such as to seriously affect the supersort the high intermediate-frequency type, even though such circuits be of the best design. From this, it would appear that the use of broadcast-frequency circuits, preferably with a pre-selector, with or without r.f. amplifiers, is by all means justified.

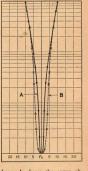
means justined.

In the choice of the proper intermediate frequency, many factors are involved. It is well known that the maximum voltage amplification of the -24 type of tube may be more nearly approached at the lower radio frequencies, especially when freedom from the requirement of tuning over a considerable frequency band permits wide latitude in the l.c. ratio of the

This HFL superheterodyne has been designed incorporating the features of band rejection in its intermediate amplifier, as described in the text

tuned circuits. For more detailed study of the other factors, f.
the interested reader is referred to I. R. E. Proceedings for March, 1979. The Hopkins amplifiers described herein are tuned to operate at a frequency of 182.5 kc. At this frequency, with extremely low circuit losses secured by Litzendrath coils of proper form, and with selection of series-resonant choke coils of proper values of effective capacity and low re-

thoke coils of proper values castance, the amplification per stage is such that but a single "pair" of Hopkins stages is necessary. Examination of the curves in the August Issue will disclose the necessity of using the system in properly "paired" stages. In the amplifier described, the Hopkins system is followed by a conventional tuned plate-tuned grid stage, so designed as to completely elimically the stage of the stage of the curve which tend to return above the baseline at some distance from the channel center, yet wide enough in band width as to not affect (Continued on page 277)



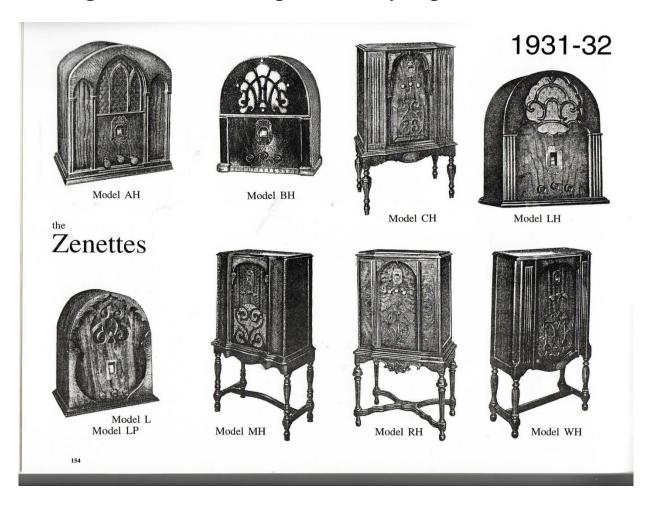
Above, A shows the curve obtained when receiver is adjusted for maximum gain (sensitivity =1 mv abs. @ 1000 kc.). B shows the curve for best fidelity (by ear) (sensitivity = 3.6 mv abs. @ 1000 kc.). To the left is shown the circuit diagram of the HFL "super.

In 1930, what was needed to develop the modern Superhet?

- Electrolytic capacitors first large production of Electrolytic capacitors was at Cornell-Dubilier in Plainfield NJ in 1931
- RCA was required to license the patents for the Superheterodyne started in 1930
- Modern and multifunction tube designs to develop more stable circuitry for economical (and exotic) radio production
- Effective AVC functionality H.A. Wheeler IRE, January 1928 (ref. Ed Lyon)

Licensing of Superheterodyne Patents Started in 1930

Zenith gained access to superheterodyne patents in late 1931

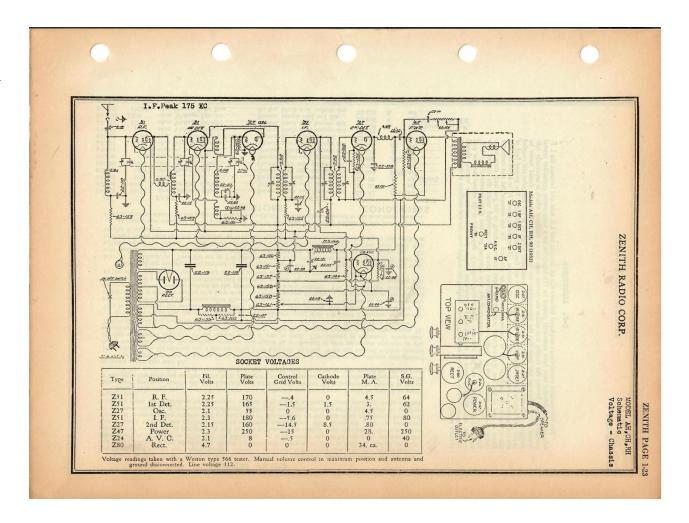


Zenith Had Been Busy!

Release of H suffix models in 1931

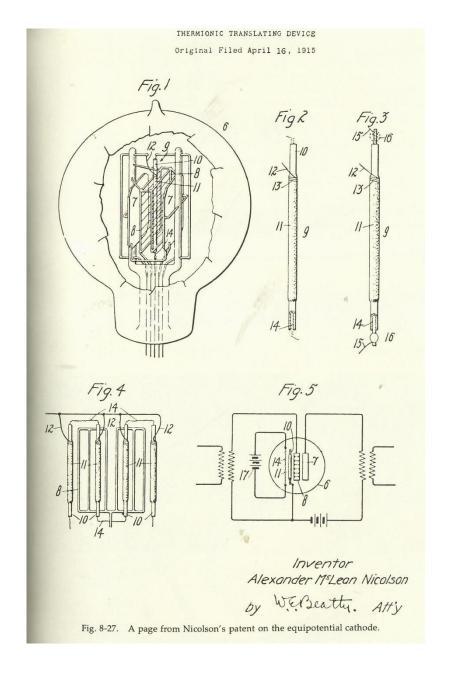
Many groundbreaking aspects of their design

- Rider page 1-23
- Development of AVC circuitry using a type 27 AVC tube, a 24 as 1st detector and 3AVC controlled tetrodes
- 175 KC IF frequency
- In 1935, Zenith would introduce the massive Stratosphere



Equipotential Cathode

- Page from the patent document
- "Divorcing the heating agent from that which produces the thermionic activity"
- Required advances in many materials
- Nicolson AT&T filed 1915, granted 1925
- Type 27 introduced in 1927, the first "modern tube"?



The Tubes

- 1927 The 27 as the first indirectly heated cathode tube. 71A power amplifier
- 1929 The 24, first indirectly heated tetrode, sharp cutoff characteristic, tricky to use, but a big improvement over triodes. 45 power amp
- 1931 35 super control tetrode, 36 tetrode, 37 triode (similar to 27), 39/44 super control pentode
- 1932 56/76 triode, 57/77/6C6 sharp cutoff pentode, 58/78/6D6 super control pentode

The Tubes – 1933 A Milestone Year

- 2A3 "The Mother of High Fidelity"
- 2A5→42→6F6 power pentodes
- 2A6→75 high mu triode + 2diodes
- 2A7→6A7→6A8 pentagrid converter
- 2B7→6B7 pentode + 2 diodes for AVC
- 6F7 triode + remote cutoff pentode
- 41→6K6 power pentode
- 43, 25Z5, 300 mA filaments for series string

Massive Releases of new Tube Designs

- Radio Craft article from October 1934
- Rapid releases provided major opportunities and risks for manufacturers and service technicians
- Many early problems for service industry the result of poor design and lack of familiarity with new tubes and circuits

NEW TUBES

A great many constructors are confused on ecorrect application of some of the latest tibes. Therefore, we present in this article data on the differences and similarities beteen the 2.5 and 6.3 yolt tubes.

WM. M. PERKINS*

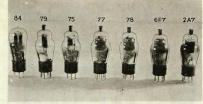


Fig. A. The above are some of the most popular tube types.

THE VARIOUS tubes in these two groups generally referred to as "2.5 V." and "6.3 V." may be compared one with the other and with other in additional, well-defined groups.

The Triode Group

Starting with the small triode tubes, one finds in the 2.5 V. line the 27 and the 56. The corresponding types in the 6.3 V. line are the 37 and 76. While the 56 and the 76 have identical electrical characteristics, excepting for the heater voltage and current, the 27 and 37 differ slightly. The 37 has a smaller cathode, using less watts than the 27, and has somewhat reduced mutual conductance and plate current, but for all practical design purposes may be considered as essentially the same.

Diode-Triodes

Also, in this group of small triodes, one might add the several tubes which have, in addition to the triode, a pair of diodes. In the 2.5 V. line are types 55 and 2.6 C. The 6.3 V. line has types 85 and 75 corresponding respectively to the 55 and 2.6 The 9.5 Has an amplification constant of 8.3, while that of the 2.6 is 100, thus accounting for the differences in voltages and currents used to get the same mutual conductance of 1,100. Where power is not needed, but high gain and high output voltage are desired, the 2.6 is usually used.

* Eng. Div., Nat'l. Union Radio Corp.

Fig. B
The constructor must choose his tubes from over 100 different types.



RADIO-CRAFT for OCTOBER, 1934

Non-Variable-Mu Tetrodes and Pentodes

The sharp cut-off (non-variable-mu) tetrodes and pentodes which find service mainly as first- and second-detectors in superheterodynes may be put in one group. In the 2.5 V. line are the 24 and 57 tubes, with the corresponding tubes in the 6.3 V. line being the 36, 6C6 and 77. Types 36 and 24 are tetrodes, whereas 57, 77 and 6C6 are pentodes. The 36 has a smaller cathode than the 24, but with characteristics which very nearly coincide excepting for less watts in consumption in the heater. Type 77, while having a structure quite different from the 6C6, has essentially the same electrical characteristics. The 77 has a shield around the plate, while the 6C6 has a shield above the plate. The use of this outer shield makes the 77 require less shielding in a radio receiver, while, on the other hand, it increases the output capacity which may prove a disadvantage in certain high-frequency circuits.

Variable-Mu Tetrodes and Pentodes

Tubes recommended for service in the R.F. stage, I.F. stage and sometimes first-detector, form a group of pentodes and tetrodes which has a remote cut-off (variable-mu) control grid characteristic, thus enabling one to control gain without introducing distortion or cross-talk. Here again one finds that the 2.5 V. line has fewer types than the 6.3 V. line. In the former group are found only the 35 and the 58. The 35 is essentially a type 24 having a remote cut-off type grid; the 58 bearing the same relation to the 57.

Corresponding to these tubes in the 6.3 V, line are the 39, 44, 6B6 and 78 types. The 39 has less remote cut-off than the 35, having been designed for use in automobile radio sets where the input signals never reach the value encountered in home sets using large aerials. Type 78 has characteristics lying about halfway between the 39 and the 6D6, while the 44 is so similar to the 39 that a tube is now made which replaces either the 39 or the 44 and is designated type 39/44.

All of these tubes, with the exception of the 35, are pentodes, some of them having the suppressor-grid brought out on a separate pin. Another structural difference is that types 58

and 6D6 have a shield above the plate, while types 39/44 and 78 have a shield around the plate.

Special-Purpose Tubes

There are several tubes which must be classified as special tubes, or combination tubes—namely, the 2A7 and 2B7 and the corresponding tubes in the 6.3 V. line, namely, 6A7 and 6B7. The 6A7 is a tube for converter use in which certain of its elements constitute the oscillator source. In this tube, the mixing of the oscillator with the input signal is effected solely by virtue of its electron stream and requires no external coupling.

quires no external coupling.

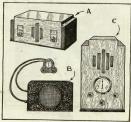
The 6FT is designed primarily for the same purpose as the 6A7, but must be used in circuits which couple together its triode oscillator with its pentode mixer section. Due to the complete separation of the pentode section and triode section, this tube can be used in other circuits, and so, in that way, has a wider field than the 6A7.

Types 2B7 and 6B7 are 2.5 V. and 6.3 V. tubes, respectively, with a pende section and a pair of diodes. The pentode section is neither a remote cut-off tube, nor a sharp cut-off tube, but lies between. Its use is mainly confined to diode detection and high-gain pentode A.F. amplification, although, in other uses, such as pentode I.F. amplifier and diode detection, it is sometimes a convenience.

(Continued on page 250)

Fig. C

A—the midget, B—the auto-radio, and C—the standard receiver—all employ tubes especially designed for each.



217

RCA Announcement of "New all-metal radio tubes" 1935

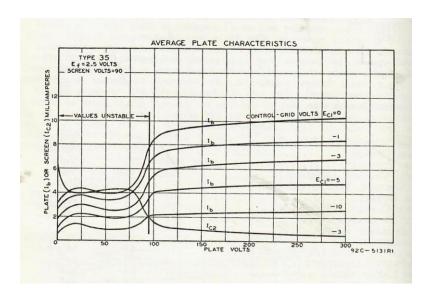
First types:

- 5Z4
- 6A8
- 6C5
- 6F5
- 6F6
- 6H6
- 6J7
- 6K7
- 6L7

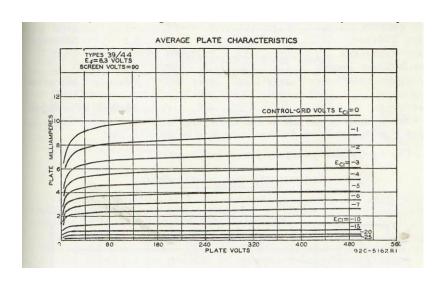


Tetrodes \rightarrow **Pentodes**

Tetrodes (35/41) had a screen grid, but also the tetrode area of instability in plate curves. Remote cutoff. 24, 36 were sharp cutoff tetrodes. Short lived.



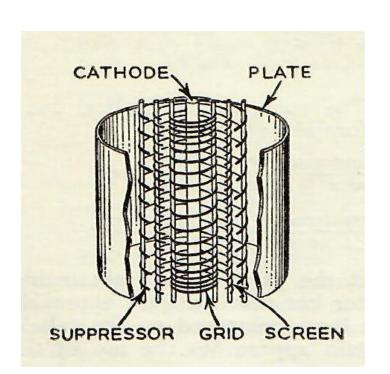
Pentodes (39/44) added a third grid which eliminated the area of instability. This one is also a remote cutoff control tube 58, 78, 6D6, 6K7.



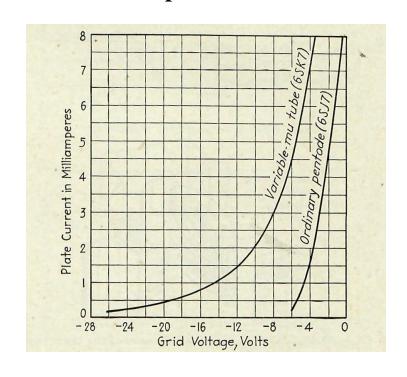
Great Advance for Effective AVC

"Super Control" – Variable mu pentode

Note non-uniform winding of the control grid



Delayed cutoff of the variable mu tube allows for smooth AVC operation



Credit H. A. Snow and Stuart Ballantine 1930

Photo of a 6K7 Control Grid

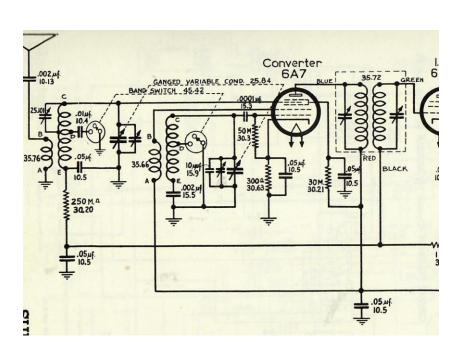
- Reality not quite like the illustration
- Small area of increased pitch near the center
- Pitch distance overall more than for a 6J7 which had a uniform shorter pitch over its entire length



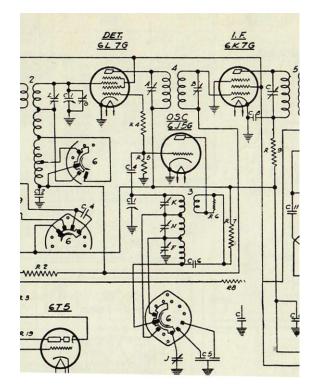
Mixer/Oscillator

(First Converter)

Single Tube Mixer/Oscillator 2A7, 6A7, 6A8

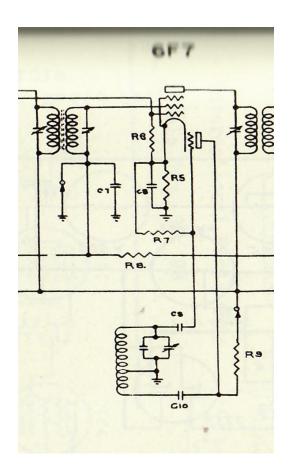


Separate Mixer/Oscillator
Pentode or Converter as Mixer
(6L7 + 6J5 typ.)

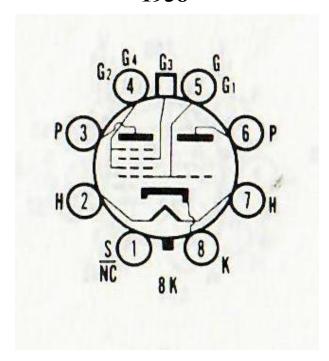


Triode + Pentode, Hexode

6F7 Triode/Pentode Common Cathode Hallicrafters Sky Buddy

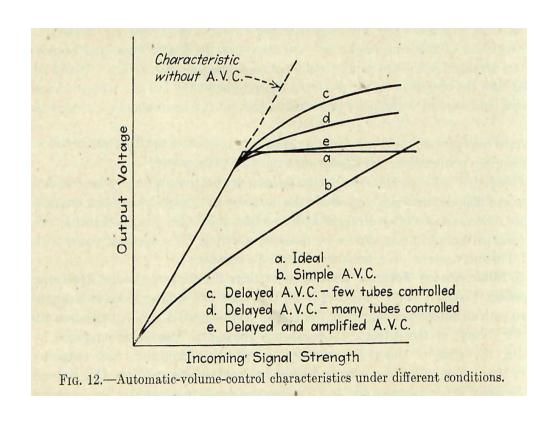


6K8 Triode/Hexode Converter Great upgrade for conversions From 6A8 and battery tubes 1938



Effects of Various Types of AVC

- Simple AVC (b), most commonly encountered in smaller radios
- Delayed AVC, control improves as more tubes are controlled
- Zenith used delayed AVC in many of their radios and some unusual combinations
- Delayed and amplified AVC including QAVC in top of the line Stratosphere.



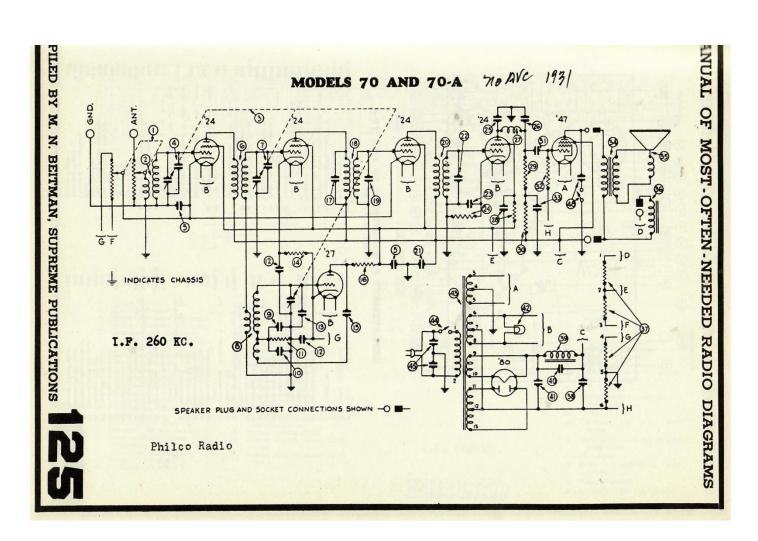
Terman, Radio Engineer's Handbook 1943, Electronic and Radio Engineering, 1955

Philco 70/70-A no AVC 1931

No AVC Early Model 70/70-A

Type 24 tetrodes and separate 27 oscillator

Plate detector generates no DC signal for AVC



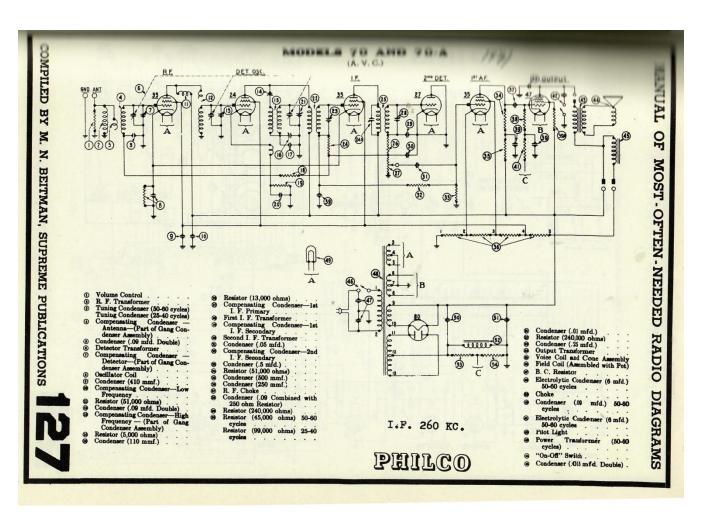
Philco 70/70-A with AVC 1931

AVC added Later Model 70/70-A

24 serves as converter oscillator

Grid detector generates DC signal for AVC

Control applied to RF and IF amp 35s but not the 24

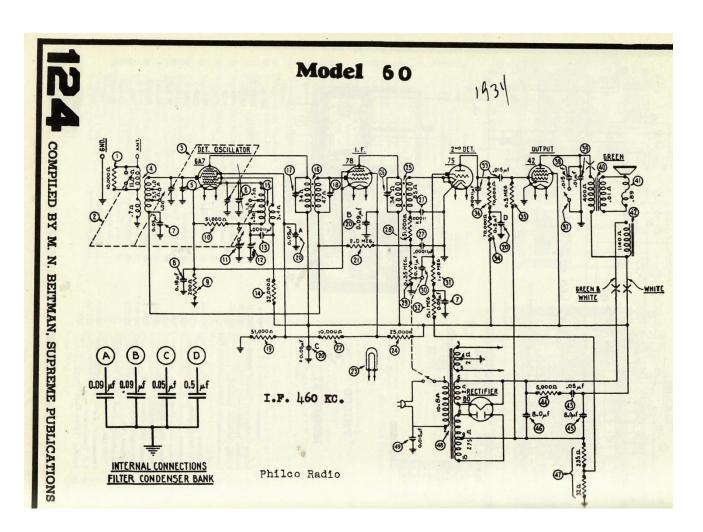


Philco Model 60 1934

Philco 60 1934

Modern circuit with basic AVC 460 kHz IF

Slight + biasing of the 75 is unusual typical of Philco practice at the time.



Rapid Evolution of Vacuum Tube Design to Improve Receiver Characteristics

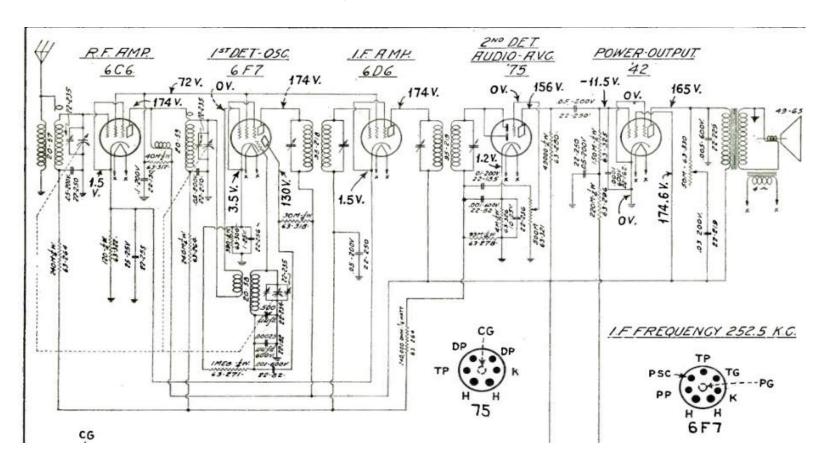
- Chart shows estimated release dates of tubes. Many will have been released the year previous to that shown.
- Note 27 and 80 in 1927, 24 in 1929
- 1931 shows rapid release of tetrodes, then pentodes.
 Obvious cooperation between circuit and tube designers
- 1932 releases beginning of modern tube designs
- 1933 shows massive releases including the 2A7, 6A7, 6F7 + 2A6, 55, 75

Bro. Patrick Dowd, 1978

1925	1928	1933	1934	ANNUAL RECEIVING TUBE RELEASES BY
WX-12 UX-12 UX-120 UV-196* UX-199 UX-200 UX-201-A UX-216-B UX-171-X UX-225- UX-12-A UX-171-A UX-222- UX-226- UY-227- UX-226- UX-280	1928 UX-250 UX-859 UX-864 1929 UX-245 UY-224 RCA-221 1930 RCA 231 RCA 232 1931 RCA 233 RCA 234 RCA 235 RCA 236 RCA 237 RCA 238 RCA 237 RCA 238 RCA 247 1932 46 56 57 58 82	1A6 2A3 2A5 2A6 2A7 2B7 5Z3 6A4-IA 6A7 6F7	the Tu corres at lea mid-ye probab change not ha sidere be pic never lease 1933 (On the left is a list of the RCA (Cunningham) Annual Receiving Tube releases from 1925 thru 1934. The tubes listed for 1932, 1933 & 1934 are taken from the RCA Receiving Tube Manuals (RC 10 - 1932, RC 11 - 1933 & RC 12 - 1934). Company Tube Manuals are excellent for obtaining a complete list be releases on an annual basis. Unfortunately, the Manual's year of accuracy does not generally spond to the calendar year. The Tube Manuals, ast during this period, were published about ear. These were prepared and sent to press only some months prior to publication. Label es and tube releases after the publication may have been recorded. These facts must be con- ed when using this list. For example: A tube may estured in the Tube Manual with a label it was released under or a tube listed as a new re- in the 1934 Tube Manual may show up with a date. The UV Tubes listed have brass bases. (*) UV-196 — specialized use — limited production RCA 221 — manufactured for export only.

Zenith Model 462 Car Radio

From March 1934 Sylvania Service Publication

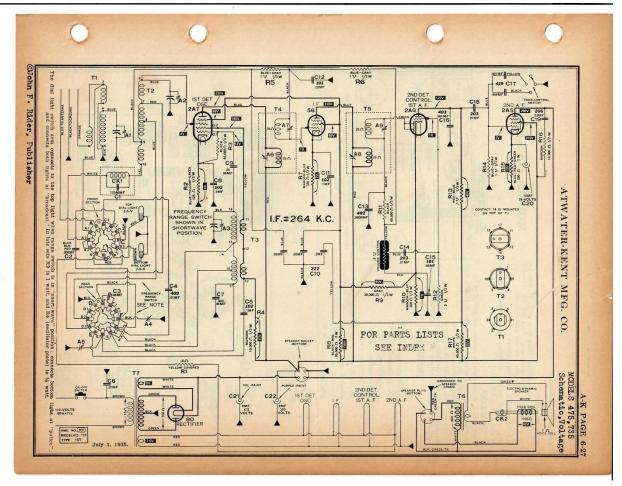


Atwater-Kent 735 July 1935

This design shows the fully mature circuit structure for the 5 tube superhet virtually universally adopted through to the end of radio production.

Key Elements

- 2A7 single tube converter. (6A7, 6A8)
- Adoption of 264 kHz IF frequency. Soon increased to 455 kHz to minimize images
- 58 IF amp. (78, 6D6, 6K7, 6SK7)
- 2A6 triode, 2 diodes. 1st audio and detector + AVC (75, 6Q7, 6SQ7)
- 2A5 power pentode output. (42, 6F6). Beam power. successors in 1936 6L6, 6V6.



Joe Koester 1000Z Stratosphere

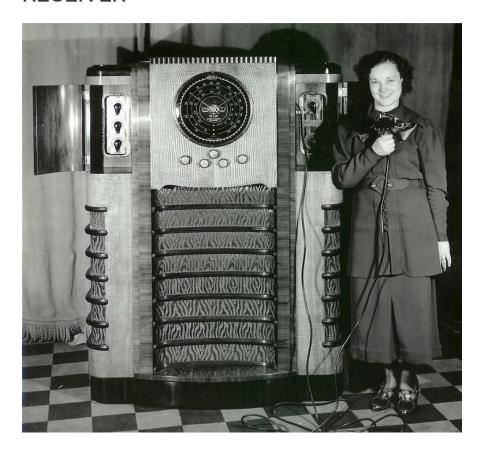
See Radio Age October 2024, page 14

Snowshoe, the ultimate copy cat!



Wretched Excess

CROSLEY RADIO CORPORATION'S 1936 "WLW MODEL SUPER-POWER RADIO RECEIVER"



On to the Future

- Many new tube designs were to follow, as well as enhancements of receiver design, as well as incredibly varied uses. Many were continuations of the technology established by 1935.
- Onward to 1941, WWII, radar, magnetrons, TV all sorts of power tube designs and control tubes.
- Home receiver designs were enhanced, but with very few changes, endured basically unchanged until the days of ICs, due to the remarkable developments in the time frame 1930 to 1935.

Circuit Perspective

- For reception of the 540 kHz signal, the oscillator is tuned to 995 kHz.
- Both desired 540 kHz signal and image from 1450 kHz are present at the input
- Each signal produces a 455 kHz result

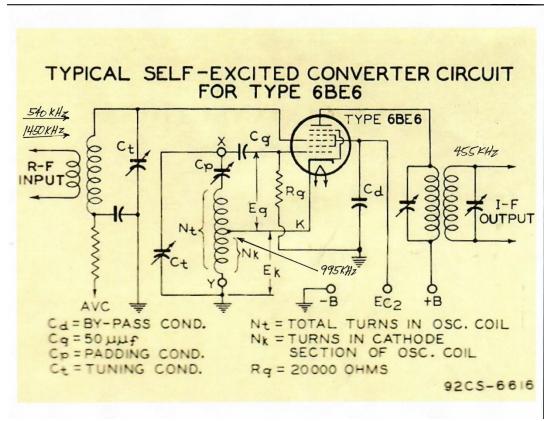
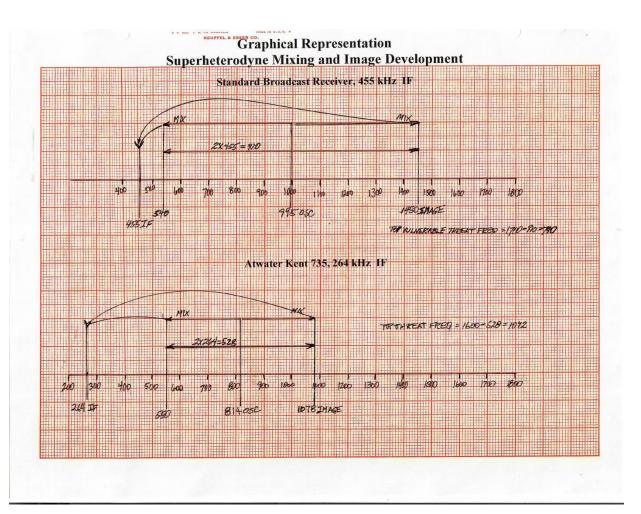


Image Generation Graphic

For 455 kHz IF, Image frequency is 2x455= 910 above tuned frequency

For 264 kHz IF, Image frequency is 2x264=528 above tuned frequency



Wrapping it up

Thanks for your attention

Questions?

Copies of the slides available

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